

**GRAPHICS -**

 Issue date : 01/08/2014  
 Date last modification : 22/08/2018

**4-GL3B-08314 RI-JET DECO-WALL 75 AP972 EXTRA PERMANENT GREY WKPE144**
**Face Material**

Gloss white polymeric vinyl.

Type	Polymeric vinyl	
Colour and Finish	Gloss white	
Weight	100 g/m <sup>2</sup> ±10%	ISO-536
Thickness	75 µ ±10%	ISO 534-80

**Adhesive**

Extra permanent adhesive with excellent adhesion on indoor wall. The adhesive has a very high peel adhesion and medium cohesion.

Reference	AP927 extra permanent GREY	
Type	Extra permanent grey	
Min. Appl. Temp.	+5°C	
Service Temp.	-30/+120 °C	
Shear	Medium	
Tack	12 N/25mm	FINAT FTM9
Final Adhesion	16 N/25mm	FINAT FTM2

**Liner**

Type	Siliconised two side PE Kraft	
Colour and Finish	White	
Weight	144 g/m <sup>2</sup>	PP-032 - ISO 536
	±10%	
Thickness	155 µ ±10%	ISO 534
Transparency	n.a. %	DIN 53 147-64

**Applications**

3D conformable film for professional applications to brick walls, rough wall surfaces, painted household panels and similar substrates.

We advise an overlap of 1.5cm when positioning the decals.

Outdoor durability 5 years unprinted material.

If the printing solvents aren't completely removed before installation the resultant graphic will show very high shrinkage and edge curl.

The shrinkage of the unprinted material, based on the Finat test method FTM 14, give us values &lt;2%.

**Printing Methods**

Printable with eco-solvent, solvent, UV and Latex ink-jet.

Print and immediate cut is feasible.

Testing for suitability between media, printers and inks is always recommended prior to use.

**Shelf life**

 24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

